

## Axiale Gewindefreistiche

Geeignet für axiale Gewindefreistiche. Eingebaut unter 45°.

## Face Thread Reliefs

Suitable for thread reliefs. Mounted in a 45° toolholder.

Schnittwerte (Start) // Cutting parameters (start)

| f         | Vc             |
|-----------|----------------|
| 0,08 mm/U | Seite/Page 442 |

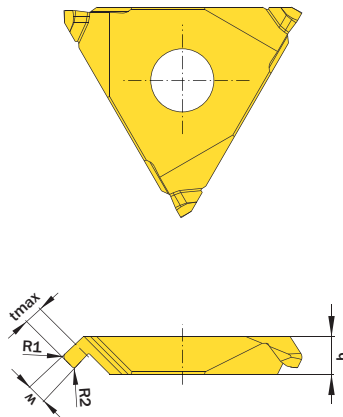
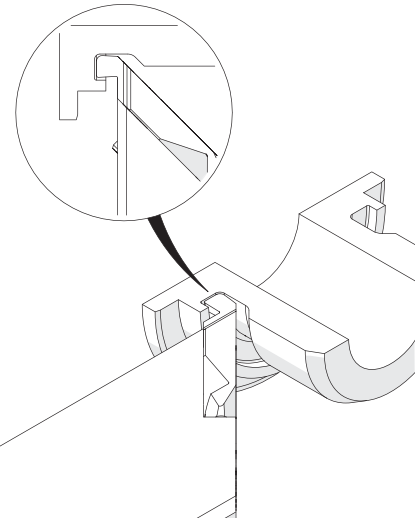
Passende Klemmhalter auf Seite // Suitable toolholders on page  
406Legende  
Legend 424Oder besuchen Sie // Or Visit  
[www.simtek.info/cp/1127](http://www.simtek.info/cp/1127)

Abbildung zeigt / Drawing shows: TF3.00.0815.45.04 E L



| ØDmin (Min. Bohrung)<br>ØDmin (min. bore) | w   | R1  | Artikelnummer<br>Part number | Webcode<br>www.simtek.com/webcode | Empfohlene<br>Schneidstoffe<br>Recommended<br>cutting grades<br>You can find current<br>availability and prices on<br>www.simtek.com/webcode | R2  | b   | tmax | Connectcode<br>www.simtek.com/code |
|-------------------------------------------|-----|-----|------------------------------|-----------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|-----|-----|------|------------------------------------|
| mm                                        | mm  | mm  |                              |                                   | P K M N S H O                                                                                                                                | mm  | mm  | mm   |                                    |
| 8,0                                       | 1,5 | 0,2 | TF3.00.0815.45.02 E R/L      | R A4TF L A1GA                     | X800 X400 X600 GX79 X500 X400                                                                                                                | 0,2 | 3,3 | 1,6  | R TF3.L.45.00.03 L TF3.R.45.00.03  |
| 8,0                                       | 1,5 | 0,4 | TF3.00.0815.45.04 E R/L      | R A4TH L AYJV                     | X800 X400 X600 GX79 X500 X400                                                                                                                | 0,2 | 3,3 | 1,6  | R TF3.L.45.00.03 L TF3.R.45.00.03  |
| 12,0                                      | 2,0 | 0,2 | TF3.00.1220.45.02 E R/L      | R A4TK L A1EJ                     | X800 X400 X600 GX79 X500 X400                                                                                                                | 0,2 | 3,3 | 2,0  | R TF3.L.45.00.03 L TF3.R.45.00.03  |
| 12,0                                      | 2,0 | 0,5 | TF3.00.1220.45.05 E R/L      | R A4TN L AYJW                     | X800 X400 X600 GX79 X500 X400                                                                                                                | 0,2 | 3,3 | 2,0  | R TF3.L.45.00.03 L TF3.R.45.00.03  |
| 20,0                                      | 2,4 | 0,6 | TF3.00.2024.45.06 E R/L      | R A4TQ L AYJX                     | X800 X400 X600 GX79 X500 X400                                                                                                                | 0,2 | 3,3 | 2,0  | R TF3.L.45.00.03 L TF3.R.45.00.03  |

Bestellbeispiel // Order example: TF3.00.1220.45.02 E R X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)