

Stechen von Vollradiusnuten

Geeignet ab Bohrungsdurchmesser 16,0 mm.

Full Radius Grooving

For use in bores as of minimum bore diameter 16,0 mm.

Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,02 mm/U	Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page
176, 177, 180, 181SP
CBNSP
HM

R

Legende
Legend

238

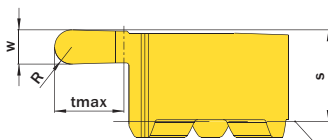
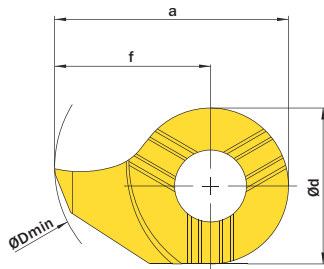
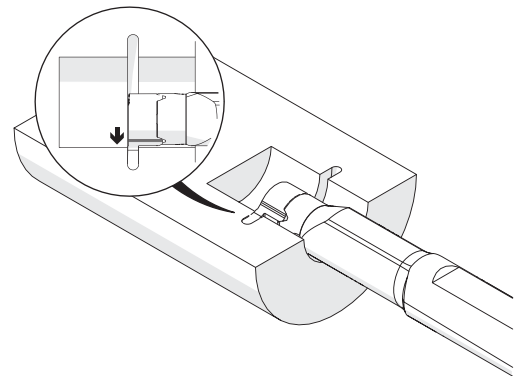
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www.simtek.info/cp/1332Stirnseite Klemmhalter
Toolholder face

Abbildung zeigt / Drawing shows: D14.0010.20 V R

R	w ^{+0,05}	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades	a	Ød	ØDmin (Min. Bohrung) ØDmin (min. bore)	S	f	tmax	Connectcode www.simtek.com/code
mm	mm			Tagessaktuelle Verfügbarkeit und Preise finden Sie auf www.simtek.com/webcode You can find current availability and prices on www.simtek.com/webcode							
				P K M N S H O							

Fortgesetzte Tabelle
Continued TableVerwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related items can be found on the previous page as well!

▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 16,0 mm

0,8	1,6	D16.0008.16 VR/L	R AFK1 L AM7T	X800 X400 X600	GX79 X500 X400	15,7	11,0	16,0	5,4	10,2	4,3	D16
0,9	1,8	D16.0009.18 VR/L	R AMCU L ABQE	X800 X400 X600	GX79 X500 X400	15,7	11,0	16,0	5,4	10,2	4,3	D16
0,991	1,981	D16.0010.198 VR	A6E7	X800 X400 X600	GX79 X500 X400	15,7	11,0	16,0	5,4	10,2	4,3	D16
1,0	2,0	D16.0010.20 VR/L	R AKNU L AJWC	X800 X400 X600	GX79 X500 X400	15,7	11,0	16,0	5,4	10,2	4,3	D16
1,1	2,2	D16.0011.22 VR/L	R AD51 L ABHK	X800 X400 X600	GX79 X500 X400	15,7	11,0	16,0	5,4	10,2	4,3	D16
1,2	2,4	D16.0012.24 VR/L	R AJJS L APF0	X800 X400 X600	GX79 X500 X400	15,7	11,0	16,0	5,4	10,2	4,3	D16
1,5	3,0	D16.0015.30 VR/L	R AJA7 L AE92	X800 X400 X600	GX79 X500 X400	15,7	11,0	16,0	5,4	10,2	4,3	D16
1,6	3,2	D16.0016.32 VR/L	R AGCX L AJK3	X800 X400 X600	GX79 X500 X400	15,7	11,0	16,0	5,4	10,2	4,3	D16
2,0	4,0	D16.0020.40 VR/L	R APN4 L AHYY	X800 X400 X600	GX79 X500 X400	15,7	11,0	16,0	5,4	10,2	4,3	D16
0,787	1,575	D16.0031.62 VR	A2VK	X800 X400 X600	GX79 X500 X400	15,7	11,0	16,0	5,4	10,2	4,3	D16
1,575	3,175	D16.0062.12 VR	A2BP	X800 X400 X600	GX79 X500 X400	15,7	11,0	16,0	5,4	10,2	4,3	D16

▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 18,0 mm

0,9	1,8	D18.0009.18.18 VR/L	R AVD9 L AVEA	X800 X400 X600	GX79 X500 X400	17,5	11,0	18,0	5,6	12,0	6,0	D18
1,1	2,2	D18.0011.22.18 VR/L	R AVEB L AVEC	X800 X400 X600	GX79 X500 X400	17,5	11,0	18,0	5,6	12,0	6,0	D18
1,19	2,38	D18.0012.238.18 VR	A6J5	X800 X400 X600	GX79 X500 X400	17,5	11,0	18,0	5,6	12,0	6,0	D18
1,5	3,0	D18.0015.30.18 VR/L	R AVEE L AVED	X800 X400 X600	GX79 X500 X400	17,5	11,0	18,0	5,6	12,0	6,0	D18
1,6	3,2	D18.0016.32.18 VR/L	R AV6T L AV6S	X800 X400 X600	GX79 X500 X400	17,5	11,0	18,0	5,6	12,0	6,0	D18
2,0	4,0	D18.0020.40.18 VR/L	R AV6U L AV6V	X800 X400 X600	GX79 X500 X400	17,5	11,0	18,0	5,6	12,0	6,0	D18

Bestellbeispiel // Order example: D18.0011.22.18 VR X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)