Stechen von Vollradiusnuten

Geeignet ab Bohrungsdurchmesser 10,0 mm.

Full Radius Grooving

For use in bores as of minimum bore diameter 10,0 mm.

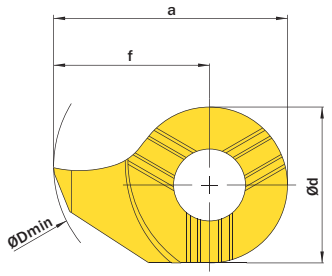
Schnittwerte (Start) // Cutting parameters (start)

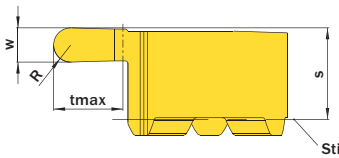
f	Vc
0,02 mm/U	**Seite/Page 442**

Passende Klemmhalter auf Seite // Suitable toolholders on page
172, 173, 178, 180, 181

SP HM | R | Legende Legend 238

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1342**





Stirnseite Klemmhalter
Toolholder face

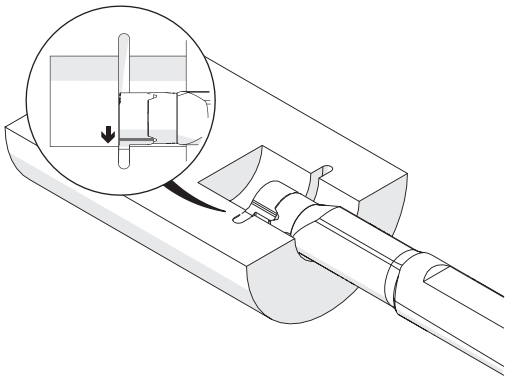


Abbildung zeigt / Drawing shows: D14.0010.20 V R

R mm	w +0,05 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe / Recommended cutting grades (P K M N S H O)	a mm	Ød mm	ØDmin (Min. Bohrung) ØDmin (min. bore) mm	S mm	f mm	tmax mm	Connectcode www.simtek.com/ccode	
▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 10,0 mm												
0,4	0,8	**D10.0004.08.10 VR/L**	R AD9G L AECX	X800 X400 X600 GX79 X500 X400	9,3	7,0	10,0	3,9	5,8	1,8	D10	
0,5	1,0	**D10.0005.10.10 VR**	A5DK	X800 X400 X600 GX79 X500 X400	9,3	7,0	10,0	3,9	5,8	1,8	D10	
0,6	1,2	**D10.0006.12.10 VR/L**	R ABMC L ANBF	X800 X400 X600 GX79 X500 X400	9,3	7,0	10,0	3,9	5,8	1,8	D10	
0,9	1,8	**D10.0009.18.10 VR/L**	R AC50 L AFQ8	X800 X400 X600 GX79 X500 X400	9,3	7,0	10,0	3,9	5,8	1,8	D10	
1,0	2,0	**D10.0010.20.10 VR/L**	R AAK8 L ABVA	X800 X400 X600 GX79 X500 X400	9,3	7,0	10,0	3,9	5,8	1,8	D10	
▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 11,0 mm												
0,4	0,8	**D11.0004.08 VR/L**	R AJS6 L AGJD	X800 X400 X600 GX79 X500 X400	10,7	8,0	11,0	4,2	6,7	2,3	D11	
0,584	1,168	**D11.0006.117 VR/L**	R A6D7 L A69B	X800 X400 X600 GX79 X500 X400	10,7	8,0	11,0	4,2	6,7	2,3	D11	inch
0,6	1,2	**D11.0006.12 VR/L**	R AH9B L AE6K	X800 X400 X600 GX79 X500 X400	10,7	8,0	11,0	4,2	6,7	2,3	D11	
0,787	1,575	**D11.0008.157 VR/L**	R A6D5 L A689	X800 X400 X600 GX79 X500 X400	10,7	8,0	11,0	4,2	6,7	2,3	D11	inch
0,8	1,6	**D11.0008.16 VR/L**	R AMJP L AP28	X800 X400 X600 GX79 X500 X400	10,7	8,0	11,0	4,2	6,7	2,3	D11	
0,9	1,8	**D11.0009.18 VR/L**	R APTS L AA18	X800 X400 X600 GX79 X500 X400	10,7	8,0	11,0	4,2	6,7	2,3	D11	
1,0	2,0	**D11.0010.20 VR/L**	R AC6N L ABQC	X800 X400 X600 GX79 X500 X400	10,7	8,0	11,0	4,2	6,7	2,3	D11	
1,2	2,4	**D11.0012.24 VR/L**	R AF3Y L AKC8	X800 X400 X600 GX79 X500 X400	10,7	8,0	11,0	4,2	6,7	2,3	D11	
1,5	3,0	**D11.0015.30 VR/L**	R AFGU L AKX2	X800 X400 X600 GX79 X500 X400	10,7	8,0	11,0	4,2	6,7	2,3	D11	

Bestellbeispiel // Order example: **D11.0015.30 VR X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)