

Stoßen von Längsnuten (DIN6885)

Toleranz P9. Geeignet ab Bohrungsdurchmesser 6,0 mm.

Keyway broaching (DIN6885)

Tolerance P9. For use in bores as of diameter 6,0 mm.

Schnittwerte (Start)
Cutting parameters (start)

Vc
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Passende Klemmhalter auf Seite // Suitable toolholders on page
700, 701, 702, 703, 704

Vergleichbare Werkzeuge auf Seite // Similar tools on page
696

Bitte Hinweise im Anhang beachten // Please read add. notes

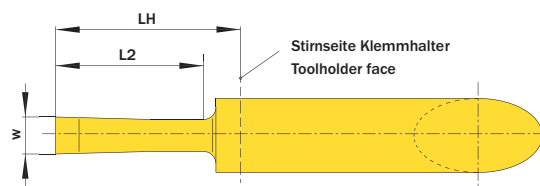
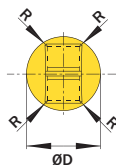
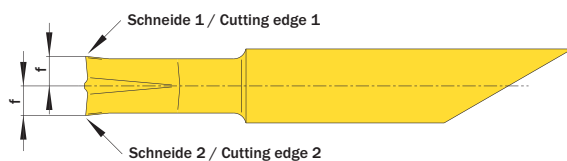
Wichtige Hinweise // Important hints (Seite/Page 763)



Legende
Legend **764**



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Werkstück / Workpiece

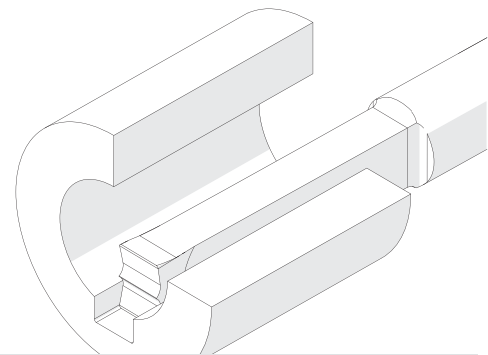
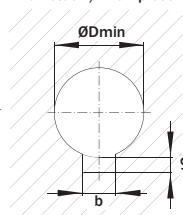


Illustration zeigt beispielhafte Anwendungsmöglichkeit mit ähnlichem Werkzeug.
Image shows exemplary application possibility with similar tool.

2 Schneiden pro Einsatz Cutting edges per insert

ØD	w	L2	R	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode	b P9	ØDmin (Min. Bohrung) ØDmin (min. bore)	f	LH	t2 ^{+0,2}	Connectcode www.simtek.com/code
mm	mm	mm	mm			P K M N S H O	mm	mm	mm	mm	mm	
▼ ØD = 6,0 mm												
6,0	1,98	12,2	0,1	A06.0198.12.10 B	AA4P	X800 X400	2,0	6,0	2,4	15,0	1,0	BA06
6,0	2,98	12,2	0,1	A06.0298.12.10 B	APPX	X800 X400	3,0	8,0	2,4	15,0	1,4	BA06
▼ ØD = 7,0 mm												
7,0	3,97	15,2	0,1	A07.0397.15.10 B	AJ46	X800 X400	4,0	10,0	2,8	18,0	1,8	BA07
7,0	3,97	25,4	0,2	A07.0397.25.20 B	ANYE	X800 X400	4,0	10,0	2,8	28,0	1,8	BA07
7,0	3,97	40,6	0,2	A07.0397.40.20 B	AD8J	X800 X400	4,0	10,0	2,8	43,0	1,8	BA07
▼ ØD = 10,0 mm												
10,0	4,97	25,4	0,2	A10.0497.25.20 B	AA45	X800 X400	5,0	12,0	4,0	28,0	2,3	BA10
10,0	4,97	40,6	0,2	A10.0497.40.20 B	AFPN	X800 X400	5,0	12,0	4,0	43,0	2,3	BA10
10,0	5,97	40,6	0,2	A10.0597.40.20 B	AFX6	X800 X400	6,0	17,0	3,8	43,0	2,85	BA10

Bestellbeispiel // Order example: **A07.0397.15.10 B X800** (X800 = Schneidstoff // Grade)