

## Nutenstechen

Für allgemeines Nutenstechen und für Sicherungsringnuten.  
Geeignet ab Bohrungsdurchmesser 14,0 mm.

## Grooving

For general grooving as well as for circlip ring grooving. For use in bores as of minimum bore diameter 14,0 mm.

Schnittwerte (Start) // Cutting parameters (start)

f 0,02 mm/U Vc Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page  
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Vergleichbare Werkzeuge auf Seite // Similar tools on page  
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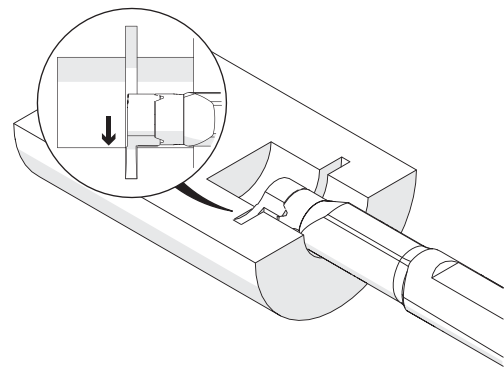
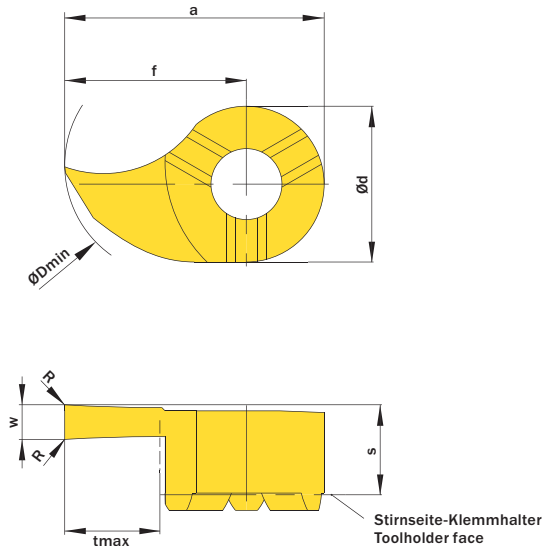
SP  
HM  
R

Legende  
Legend 238



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| w <sup>+0,03</sup> | Nuttenbreite<br>Nominal width of<br>groove | ØDmin (Min. Bohrung)<br>ØDmin (min. bore) | Artikelnummer<br>Part number | Webcode<br>www.simtek.com/webcode | Empfohlene<br>Schneidstoffe<br>Recommended<br>cutting grades                                                                                                        | a  | Ød | f  | R  | S  | tmax | Connectcode<br>www.simtek.com/code |
|--------------------|--------------------------------------------|-------------------------------------------|------------------------------|-----------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|------|------------------------------------|
| mm                 | mm                                         | mm                                        |                              |                                   | Tagessaktuelle Verfügbarkeit<br>und Preise finden Sie auf<br>www.simtek.com/webcode<br>You can find current<br>availability and prices on<br>www.simtek.com/webcode | mm | mm | mm | mm | mm | mm   |                                    |
|                    |                                            |                                           |                              |                                   | P K M N S H O                                                                                                                                                       |    |    |    |    |    |      |                                    |

Fortgesetzte Tabelle  
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!  
Related items can be found on the previous page as well!

|       |     |      |                  |               |                               |      |     |     |   |     |     |     |          |
|-------|-----|------|------------------|---------------|-------------------------------|------|-----|-----|---|-----|-----|-----|----------|
| 0,73  | 0,7 | 14,0 | D14.0070.00 ZR/L | R AB83 L AMAH | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,2 | 1,2 | D14 |          |
| 0,787 | -   | 14,0 | D14.0078.00 ZR/L | R AFD3 L AJ0C | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,2 | 1,3 | D14 | inch     |
| 0,83  | 0,8 | 14,0 | D14.0080.00 ZR/L | R AF8T L AMXS | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,2 | 1,3 | D14 |          |
| 0,86  | -   | 14,0 | D14.0086.00 ZR/L | R AJV2 L ADKX | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,2 | 1,5 | D14 |          |
| 0,93  | 0,9 | 14,0 | D14.0090.00 ZR/L | R AEAM L ADZA | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,2 | 1,5 | D14 |          |
| 1,0   | -   | 14,0 | D14.0100.00 ZR/L | R APFC L AMY9 | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,2 | 4,0 | D14 |          |
| 1,2   | 1,1 | 14,0 | D14.0110.00 GR/L | R AK84 L AM81 | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,3 | 4,0 | D14 |          |
| 1,168 | -   | 14,0 | D14.0117.00 GR/L | R AJC1 L ABE9 | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,3 | 4,0 | D14 | new inch |
| 1,4   | 1,3 | 14,0 | D14.0130.00 GR/L | R ADGC L AAFB | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,3 | 4,0 | D14 |          |
| 1,5   | -   | 14,0 | D14.0150.00 GR/L | R AK6Q L AAJG | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,3 | 4,0 | D14 |          |
| 1,575 | -   | 14,0 | D14.0157.00 GR/L | R ANYM L AFDN | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,3 | 4,0 | D14 | inch     |
| 1,7   | 1,6 | 14,0 | D14.0160.00 GR/L | R AJTA L AC77 | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,3 | 4,0 | D14 |          |
| 2,0   | -   | 14,0 | D14.0200.00 GR/L | R AG8N L AMW3 | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,3 | 4,0 | D14 |          |
| 2,388 | -   | 14,0 | D14.0238.00 GR/L | R ACPC L AB79 | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,3 | 4,0 | D14 | inch     |
| 2,5   | -   | 14,0 | D14.0250.00 GR/L | R AHSS L AA56 | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,3 | 4,0 | D14 |          |
| 3,0   | -   | 14,0 | D14.0300.00 GR/L | R AFFU L AHHA | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,3 | 4,0 | D14 |          |
| 3,175 | -   | 14,0 | D14.0318.00 GR/L | R AKKN L APJD | X800 X400 X600 GX79 X500 X400 | 13,5 | 9,0 | 9,0 | - | 5,3 | 4,0 | D14 | inch     |

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!  
Related items can be found on the following page as well!

Fortgesetzte Tabelle  
Continued Table

Bestellbeispiel // Order example: D14.0200.00 GR X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)