

# Klemmhalter, Innenbearbeitung

SIMTEK Trägerwerkzeug mit Polygonschaft nach ISO 26623 zum Drehen und Fräsen.

## Toolholder, Internal Applications

SIMTEK toolholder with polygon shank according to ISO 26623 for turning and milling applications.

Anzugsmoment (Schraube) // Tightening torque (screw)

**7,0 Nm**

Bitte Hinweise im Anhang beachten // Please read add. notes

**MASTER (Seite/Page 153)**



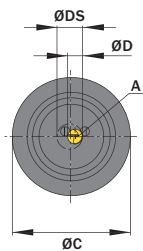
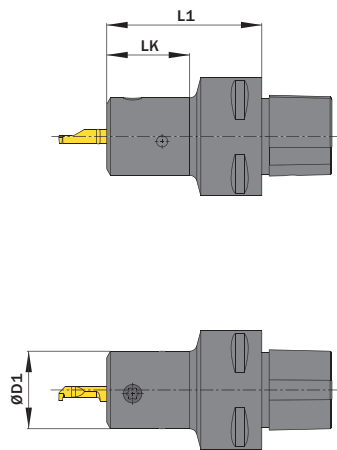
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**155**

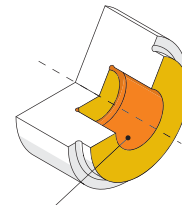
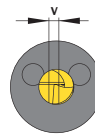


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[www.simtek.info/cp/973](http://www.simtek.info/cp/973)



Detail A



- Hauptsächlich geeignet für diese Flächen  
Mainly designed for these surfaces
- Je nach Schneidplatte ebenfalls möglich  
Also possible depending on insert type

Abbildung zeigt / Drawing shows: A04.00C3.05

| Polygonschaftgröße<br>Polygon shank size | ØD | ØC | ØDS | Artikelnummer<br>Part number | Webcode<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> | ØD1 | L1 | LK | Maximale Frästiefe<br>Max. depth of cut<br>(milling) | V  | Schraube<br>Screw | Schraubenschlüssel<br>Screw driver | Connectcode<br><a href="http://www.simtek.com/code">www.simtek.com/code</a> |
|------------------------------------------|----|----|-----|------------------------------|-------------------------------------------------------------------------------|-----|----|----|------------------------------------------------------|----|-------------------|------------------------------------|-----------------------------------------------------------------------------|
|                                          | mm | mm | mm  |                              |                                                                               | mm  | mm | mm | mm                                                   | mm |                   |                                    |                                                                             |

Fortgesetzte Tabelle  
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!  
Related Items can be found on the previous page as well!

▼ ØD = 6,0 mm

|    |     |      |     |                    |      |      |      |      |      |      |      |      |             |
|----|-----|------|-----|--------------------|------|------|------|------|------|------|------|------|-------------|
| C3 | 6,0 | 32,0 | 7,9 | <b>A06.00C3.08</b> | AHG5 | 23,0 | 42,0 | 22,0 | 0,65 | 1,0  | ATKW | T15F | A06.L A06.R |
| C3 | 6,0 | 32,0 | 9,8 | <b>A06.00C3.10</b> | ABBP | 23,5 | 42,0 | 22,0 | 1,6  | 1,95 | ATKW | T15F | A06.L A06.R |
| C4 | 6,0 | 40,0 | 7,9 | <b>A06.00C4.08</b> | AEU0 | 23,0 | 47,0 | 22,0 | 0,65 | 1,0  | ATKW | T15F | A06.L A06.R |
| C4 | 6,0 | 40,0 | 9,8 | <b>A06.00C4.10</b> | ADS1 | 23,5 | 47,0 | 22,0 | 1,6  | 1,95 | ATKW | T15F | A06.L A06.R |
| C5 | 6,0 | 50,0 | 9,8 | <b>A06.00C5.10</b> | AUFM | 23,5 | 49,0 | 22,0 | 1,6  | 1,95 | ATKW | T15F | A06.L A06.R |
| C6 | 6,0 | 63,0 | 9,8 | <b>A06.00C6.10</b> | AUFS | 23,5 | 95,0 | 22,0 | 1,6  | 1,95 | ATKW | T15F | A06.L A06.R |

▼ ØD = 7,0 mm

|           |            |             |            |                    |             |             |             |             |            |            |             |             |                    |
|-----------|------------|-------------|------------|--------------------|-------------|-------------|-------------|-------------|------------|------------|-------------|-------------|--------------------|
| C3        | 7,0        | 32,0        | 8,9        | <b>A07.00C3.09</b> | AN85        | 24,0        | 42,0        | 22,0        | 0,6        | 1,0        | ATKW        | T15F        | A07.L A07.R        |
| C3        | 7,0        | 32,0        | 12,7       | <b>A07.00C3.13</b> | AM7H        | 25,0        | 42,0        | 22,0        | 2,5        | 2,9        | ATKW        | T15F        | A07.L A07.R        |
| <b>C4</b> | <b>7,0</b> | <b>40,0</b> | <b>8,9</b> | <b>A07.00C4.09</b> | <b>AMBV</b> | <b>24,0</b> | <b>47,0</b> | <b>22,0</b> | <b>0,6</b> | <b>1,0</b> | <b>ATKW</b> | <b>T15F</b> | <b>A07.L A07.R</b> |
| C4        | 7,0        | 40,0        | 12,7       | <b>A07.00C4.13</b> | AM83        | 25,0        | 47,0        | 22,0        | 2,5        | 2,9        | ATKW        | T15F        | A07.L A07.R        |
| C5        | 7,0        | 50,0        | 12,7       | <b>A07.00C5.13</b> | AUFN        | 25,0        | 49,0        | 22,0        | 2,5        | 2,9        | ATKW        | T15F        | A07.L A07.R        |
| C6        | 7,0        | 63,0        | 12,7       | <b>A07.00C6.13</b> | AUFT        | 25,0        | 95,0        | 22,0        | 2,5        | 2,9        | ATKW        | T15F        | A07.L A07.R        |

Bestellbeispiel // Order example: **A07.00C5.13**

Eine Umschlüsselungsliste von **Webcode zu Schrauben bzw. Spannmuttern** finden Sie auf Seite **766**.  
A conversion list from **webcode to screws as well as standard screw nuts** can be found on page **766**.