

Axialstechen in Bohrungen, Vollradius

Geeignet ab Bohrungsdurchmesser 6,2 mm.

Full Radius Face Grooving in Bores

For use in bores as of minimum bore diameter 6,2 mm.

Schnittwerte (Start) // Cutting parameters (start)

f
0,02 mm/U

Vc
(Seite/Page 442)

Passende Klemmhalter auf Seite // Suitable toolholders on page

42, 45, 50, 56, 59, 64, 65, 68, 69,
71, 74, 75, 77, 78, 79, 80, 81



SP
HM
R

Legende
Legend 155

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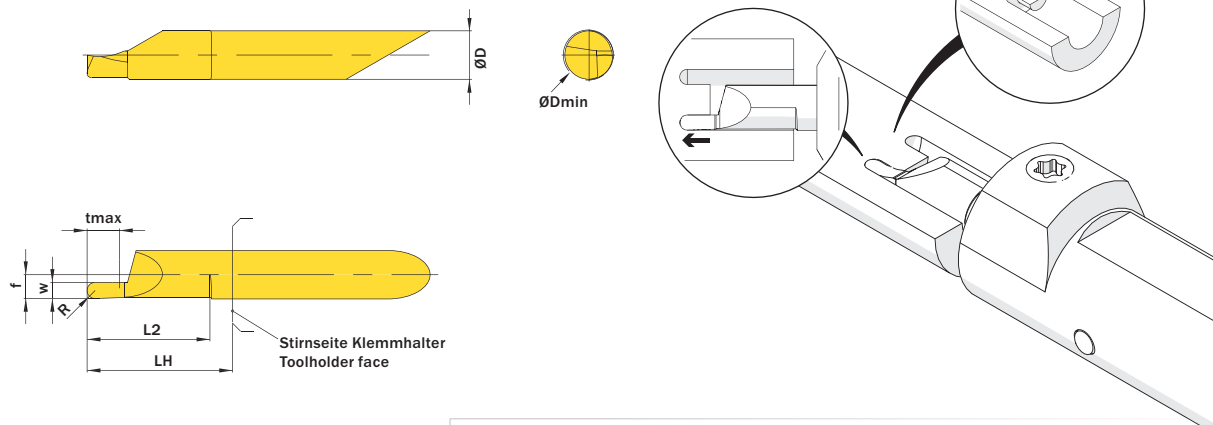
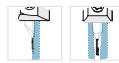


Abbildung zeigt / Drawing shows: A06.0200.15.01 AV R



Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 36
Additional information about through coolant supply on page 36

ØD	w ^{+0,05}	L2	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode	ØDmin (Min. Bohrung) ØDmin (min. bore)	f	LH	R	tmax	Connectcode www.simtek.com/code
mm	mm	mm				P K M N S H O	mm	mm	mm	mm	mm	
6,0	1,0	15,2	+	A06.0100.15.01 AV R/L	R AE1C L AKM6	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,5	2,0	R A06.R L A06.L
6,0	1,168	15,2	+	A06.0117.15.01 AV R/L	R BEPC L BEPE	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,584	3,0	R A06.R L A06.L new inch
6,0	1,575	15,2	+	A06.0157.15.01 AV R	A6MD	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,785	3,0	R A06.R L A06.L inch
6,0	1,6	15,2	+	A06.0160.15.01 AV R/L	R AJPQ L AGG4	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,8	3,0	R A06.R L A06.L
6,0	2,0	15,2	+	A06.0200.15.01 AV R/L	R AB30 L AGFY	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	1,0	4,0	R A06.R L A06.L
6,0	2,39	15,2	+	A06.0239.15.01 AV R	A6MB	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	1,245	5,0	R A06.R L A06.L inch
6,0	2,5	15,2	+	A06.0250.15.01 AV R/L	R AA4E L AK4E	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	1,25	5,0	R A06.R L A06.L
6,0	3,0	15,2	+	A06.0300.15.01 AV R/L	R AF07 L AGBB	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	1,5	6,0	R A06.R L A06.L

Bestellbeispiel // Order example: A06.0100.15.01 AV R X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)