

Stechdrehen, Sicherungsringnuten

Sicherungsringnuten vgl. DIN 471/472 sowie DIN 983/984.

Grooving, circlip ring grooves

Circlip ring grooves comp. to DIN 471/472 and DIN 983/984.

Schnittwerte (Start) // Cutting parameters (start)

f (außen//ext.)	f (innen//int.)	Vc
0,04 mm/U	0,03 mm/U	Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page
335, 336, 337, 338, 339, 340



Legende
Legend **365**



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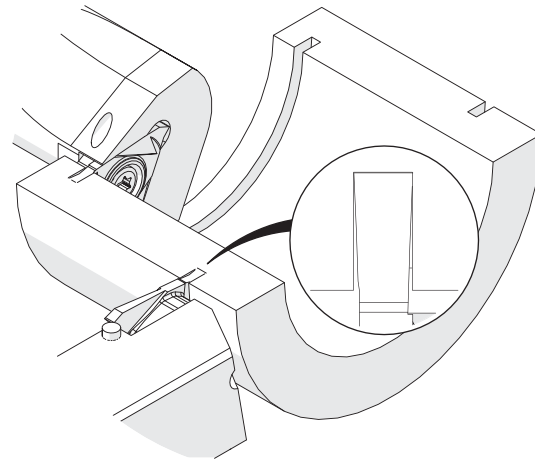
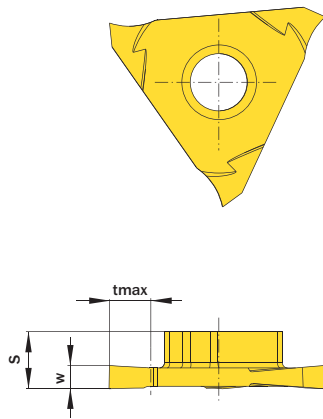


Abbildung zeigt / Drawing shows: TE3.0215.00 GR

Nutenbreite Nominal width of groove	w ^{+0,03} mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode	S	tmax	Connectcode www.simtek.com/code
mm	mm			P K M N S H O	mm	mm	
0,5	0,53	TE3.0050.00 G R/L	R AH0J L AF84	X808 X408 X508 X408	5,45	1,43	R TE3.R.5.3 L TE3.L.5.3
0,6	0,63	TE3.0060.00 G R/L	R ADA6 L ADCK	X808 X408 X508 X408	5,45	1,68	R TE3.R.5.3 L TE3.L.5.3
0,7	0,73	TE3.0070.00 G R/L	R AJ4V L AAUT	X808 X408 X508 X408	5,45	1,93	R TE3.R.5.3 L TE3.L.5.3
0,8	0,83	TE3.0080.00 G R/L	R APHD L ADJM	X808 X408 X508 X408	5,45	2,18	R TE3.R.5.3 L TE3.L.5.3
0,9	0,93	TE3.0090.00 G R/L	R AGBW L ANNB	X808 X408 X508 X408	5,45	2,43	R TE3.R.5.3 L TE3.L.5.3
1,0	1,03	TE3.0100.00 G R/L	R AFBT L AKEK	X808 X408 X508 X408	5,45	2,68	R TE3.R.5.3 L TE3.L.5.3
1,1	1,2	TE3.0110.00 G R/L	R AP21 L AJJB	X808 X408 X508 X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
1,1	1,2	TE3.0110.31 G R/L	R AQBU L AQBS	X808 X408 X508 X408	5,6	3,1	R TE3.R.5.3 L TE3.L.5.3
1,17	1,31	TE3.0117.00 GR	A4XX	X808 X408 X508 X408	5,6	5,0	TE3.R.5.3
1,3	1,4	TE3.0130.00 G R/L	R AHV0 L AD91	X808 X408 X508 X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
1,6	1,7	TE3.0160.00 G R/L	R AD0B L AH1Z	X808 X408 X508 X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
1,85	1,95	TE3.0185.00 G R/L	R APGF L AMV5	X808 X408 X508 X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
2,15	2,25	TE3.0215.00 G R/L	R AB92 L AKUE	X808 X408 X508 X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
2,65	2,75	TE3.0265.00 G R/L	R AKW4 L ABJZ	X808 X408 X508 X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
3,15	3,25	TE3.0315.00 G R/L	R AJQN L AHE6	X808 X408 X508 X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
4,15	4,25	TE3.0415.00 G R/L	R AFAK L AE23	X808 X408 X508 X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
5,15	5,25	TE3.0515.00 G R/L	R AE14 L AF57	X808 X408 X508 X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3

Bestellbeispiel // Order example: **TE3.0100.00 G R X808** (R = Rechte Ausführung // Right hand version, X808 = Schneidstoff // Grade)