

Einstecken und Profildrehen

CNC-Konturdrehen.

Grooving and profiling

CNC profiling.

Schnittwerte (Start) // Cutting parameters (start)

f (außen//ext.)	f (innen//int.)	Vc
0,04 mm/U	0,03 mm/U	Seite/Page 442

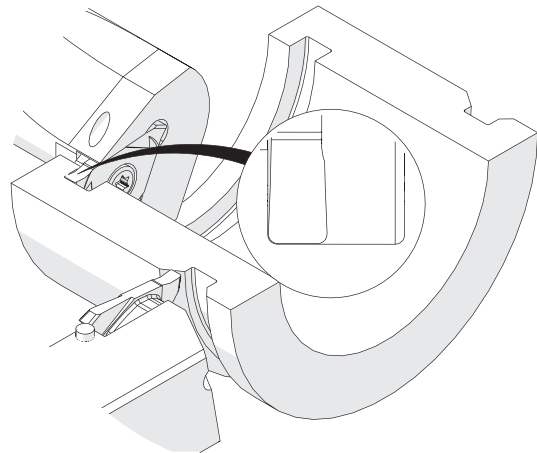
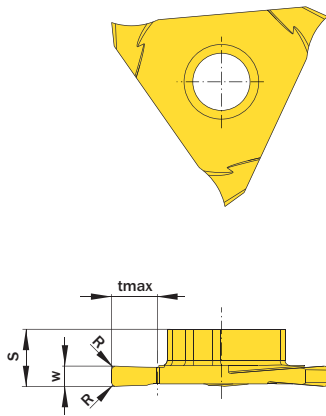
Passende Klemmhalter auf Seite // Suitable toolholders on page
335, 336, 337, 338, 339, 340Legende
Legend 365Scan
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Abbildung zeigt / Drawing shows: TE3.0200.04 NR

w ±0,02		R	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Tagesaktuelle Verfügbarkeit und Preise finden Sie auf www.simtek.com/webcode Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode							S	tmax	Connectcode www.simtek.com/code
mm					P	K	M	N	S	H	O			
▼ w = 1,0 mm														
1,0	0,05		TE3.0100.005 N R/L	R A1T4	L A41Z	X808	X408	X608	HX79	X508	X408	5,45	2,5	R TE3.R.5.3 L TE3.L.5.3
1,0	0,2		TE3.0100.02 N R/L	R AUKW	L AUKX	X808	X408	X608	HX79	X508	X408	5,45	2,5	R TE3.R.5.3 L TE3.L.5.3
▼ w = 1,5 mm														
1,5	0,2		TE3.0150.02 N R/L	R AGUC	L AJCØ	X808	X408	X608	GX79	X508	X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
▼ w = 2,0 mm														
2,0	0,2		TE3.0200.02 N R/L	R AAFU	L AMG1	X808	X408	X608	GX79	X508	X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
2,0	0,4		TE3.0200.04 N R/L	R AQMV	L AQMW	X808	X408	X608	GX79	X508	X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
▼ w = 2,388 mm														
2,388	0,2		TE3.0238.02 N R		A55T	X808	X408	X608	GX79	X508	X408	5,6	5,0	TE3.R.5.3 Inch
▼ w = 2,5 mm														
2,5	0,2		TE3.0250.02 N R/L	R AQHV	L AQHW	X808	X408	X608	GX79	X508	X408	5,55	5,0	R TE3.R.5.3 L TE3.L.5.3
2,5	0,4		TE3.0250.04 N R/L	R AG8Y	L AGBH	X808	X408	X608	GX79	X508	X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
▼ w = 3,0 mm														
3,0	0,2		TE3.0300.02 N R/L	R AEY1	L AJYY	X808	X408	X608	GX79	X508	X408	5,55	5,0	R TE3.R.5.3 L TE3.L.5.3
3,0	0,4		TE3.0300.04 N R/L	R AQHY	L AQHX	X808	X408	X608	GX79	X508	X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
3,0	0,6		TE3.0300.06 N R/L	R AT61	L AT6Ø	X808	X408	X608	GX79	X508	X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
3,0	0,8		TE3.0300.08 N R/L	R AT7T	L AT7S	X808	X408	X608	GX79	X508	X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
▼ w = 3,175 mm														
3,175	0,2		TE3.0318.02 N R		A55V	X808	X408	X608	GX79	X508	X408	5,6	5,0	TE3.R.5.3 Inch
▼ w = 4,0 mm														
4,0	0,2		TE3.0400.02 N R/L	R ABXC	L AB96	X808	X408	X608	GX79	X508	X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
4,0	0,4		TE3.0400.04 N R/L	R ASE2	L ASE1	X808	X408	X608	GX79	X508	X408	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3
▼ w = 4,75 mm														
4,75	0,2		TE3.0475.02 N R		A55X	X808	X408	X608	GX79	X508	X408	5,6	5,0	TE3.R.5.3 Inch
▼ w = 5,0 mm														
5,0	0,4		TE3.0500.04 N R		A7NN	X808	X408	X608	GX79	X508	X408	5,55	5,0	TE3.R.5.3 new

Bestellbeispiel // Order example: TE3.0200.02 N R X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)