

# Axialstechen in Bohrungen

Geeignet ab Bohrungsdurchmesser 6,2 mm.

# Face Grooving in Bores

For use in bores as of minimum bore diameter 6,2 mm.

Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,02 mm/U	(Seite/Page 442)

Passende Klemmhalter auf Seite // Suitable toolholders on page

42, 45, 50, 56, 59, 64, 65, 68, 69, 71, 74, 75, 77, 78, 79, 80, 81



SP HM R Legende Legend 155  
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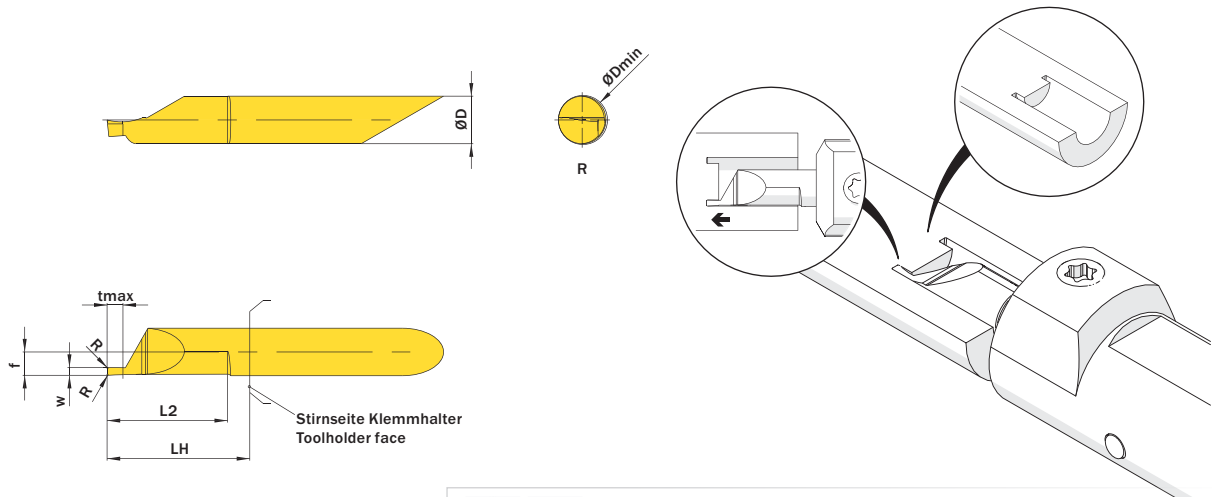


Abbildung zeigt / Drawing shows: A06.0100.15.01 AG R

Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 36  
Additional information about through coolant supply on page 36

ØD	w <sup>+0,05</sup>	L2	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades	ØDmin (Min. Bohrung) ØDmin (min. bore)	f	LH	R	tmax	Connectcode www.simtek.com/code
mm	mm	mm				P K M N S H O	mm	mm	mm	mm	mm	
<b>▼ R = 0,05 mm</b>												
6,0	0,787	15,2	+	A06.0078.15.01.05 AG R/L	R AYU8 L AYU9	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,05	1,8	R A06.R L A06.L Inch
6,0	1,0	15,2	+	A06.0100.15.01.05 AG R/L	R AYU7 L AYU1	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,05	2,0	R A06.R L A06.L
6,0	1,5	15,2	+	A06.0150.15.01.05 AG R/L	R AYVA L AYVB	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,05	3,0	R A06.R L A06.L
<b>▼ R = 0,15 mm</b>												
6,0	1,0	15,2	+	A06.0100.15.01 AG R/L	R AB01 L AH2V	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	2,0	R A06.R L A06.L
6,0	1,168	15,2	+	A06.0117.15.01 AG R/L	R ANY2 L AP1G	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	2,34	R A06.R L A06.L Inch
6,0	1,5	15,2	+	A06.0150.15.01 AG R/L	R AMN7 L AHFP	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	3,0	R A06.R L A06.L Inch
6,0	1,575	15,2	+	A06.0157.15.01 AG R/L	R ANJ5 L AG36	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	3,15	R A06.R L A06.L Inch
6,0	1,981	15,2	+	A06.0198.15.01 AG R/L	R AEBQ L APCJ	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	3,95	R A06.R L A06.L Inch
6,0	2,0	15,2	+	A06.0200.15.01 AG R/L	R AJ67 L AMKX	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	4,0	R A06.R L A06.L Inch
6,0	2,388	15,2	+	A06.0239.15.01 AG R/L	R AF9A L ACZ4	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	5,0	R A06.R L A06.L Inch
6,0	2,5	15,2	+	A06.0250.15.01 AG R/L	R AHG4 L AGS3	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	5,0	R A06.R L A06.L
6,0	3,0	15,2	+	A06.0300.15.01 AG R/L	R ABX0 L AGAS	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	6,0	R A06.R L A06.L
6,0	3,175	15,2	+	A06.0318.15.01 AG R/L	R AM8N L AMGF	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	6,0	R A06.R L A06.L Inch

Bestellbeispiel // Order example: A06.0200.15.01 AG R X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)