

# Stechen, schmale Sicherungsringnuten, reduzierte Stechtiefe

Sicherungsringnuten, vgl. DIN 471/472 sowie DIN 983/984. Reduzierte Stechtiefe.

## Grooving, Circlip Ring Grooves, slim widths, with reduced Cutting depth

Circlip ring grooves comp. to DIN 471/472 and DIN 983/984. Reduced cutting depth.

Schnittwerte (Start) // Cutting parameters (start)

| f         | Vc             |
|-----------|----------------|
| 0,04 mm/U | Seite/Page 442 |

Passende Klemmhalter auf Seite // Suitable toolholders on page

372, 374, 375, 376, 377, 379



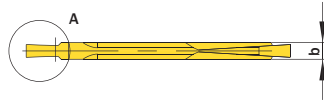
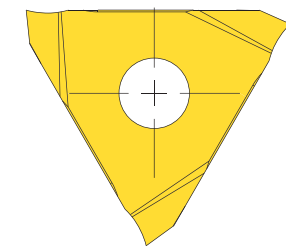
SP  
HM

Legende  
Legend

400

Scan  
QR-Code

Oder besuchen Sie // Or Visit  
[www.simtek.info/cp/499](http://www.simtek.info/cp/499)



Detail A

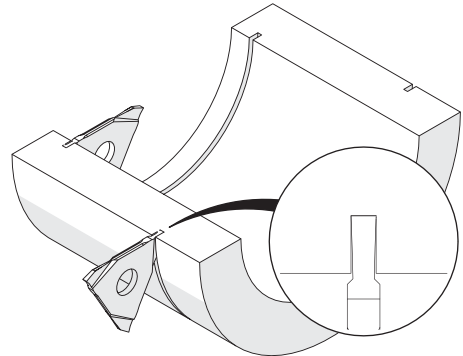
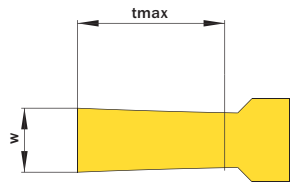


Abbildung zeigt / Drawing shows: E12.1094.00 Z

| b ±0,02 | Nutzenbreite<br>Nominal width of<br>groove | Artikelnummer<br>Part number | Webcode<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> | Empfohlene<br>Schneidstoffe<br>Tagesaktuelle Verfügbarkeit<br>und Preise finden Sie auf<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a><br><br>Recommended<br>cutting grades<br>You can find current<br>availability and prices on<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> |                              |      |      |      |     | tmax | w -0,05     | Connectcode<br><a href="http://www.simtek.com/code">www.simtek.com/code</a> |
|---------|--------------------------------------------|------------------------------|-------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|------|------|------|-----|------|-------------|-----------------------------------------------------------------------------|
|         |                                            |                              |                                                                               | P                                                                                                                                                                                                                                                                                                                              | K                            | M    | N    | S    | H   |      |             |                                                                             |
| mm      | mm                                         |                              |                                                                               |                                                                                                                                                                                                                                                                                                                                |                              |      |      |      | mm  | mm   |             |                                                                             |
| 1,3     | 0,34                                       | E12.1034.00 Z                | AHE9                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 0,6 | 0,4  | E12A1 E12A2 |                                                                             |
| 1,3     | 0,44                                       | E12.1044.00 Z                | AJAV                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 0,7 | 0,5  | E12A1 E12A2 |                                                                             |
| 1,3     | 0,5                                        | E12.1050.00 Z                | ANE0                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 0,9 | 0,57 | E12A1 E12A2 |                                                                             |
| 1,3     | 0,54                                       | E12.1054.00 Z                | AHZF                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 0,8 | 0,6  | E12A1 E12A2 |                                                                             |
| 1,3     | 0,6                                        | E12.1060.00 Z                | APXN                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 1,1 | 0,67 | E12A1 E12A2 |                                                                             |
| 1,3     | 0,64                                       | E12.1064.00 Z                | AC2C                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 1,0 | 0,7  | E12A1 E12A2 |                                                                             |
| 1,3     | 0,7                                        | E12.1070.00 Z                | AD4M                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 1,7 | 0,77 | E12A1 E12A2 |                                                                             |
| 1,3     | 0,74                                       | E12.1074.00 Z                | ANH3                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 1,7 | 0,8  | E12A1 E12A2 |                                                                             |
| 1,3     | 0,8                                        | E12.1080.00 Z                | ADDH                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 2,3 | 0,87 | E12A1 E12A2 |                                                                             |
| 1,3     | 0,85                                       | E12.1085.00 Z                | AAUW                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 2,3 | 0,91 | E12A1 E12A2 |                                                                             |
| 1,3     | 0,9                                        | E12.1090.00 Z                | ADHX                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 2,3 | 0,97 | E12A1 E12A2 |                                                                             |
| 1,3     | 0,94                                       | E12.1094.00 Z                | AMUD                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 2,3 | 1,0  | E12A1 E12A2 |                                                                             |
| 1,3     | 1,0                                        | E12.1100.00 Z                | AB93                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 2,3 | 1,07 | E12A1 E12A2 |                                                                             |
| 1,3     | 1,05                                       | E12.1105.00 Z                | AH3J                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 2,3 | 1,12 | E12A1 E12A2 |                                                                             |
| 1,3     | 1,1                                        | E12.1115.00 Z                | AEHY                                                                          | X808                                                                                                                                                                                                                                                                                                                           | X408<br><a href="#">X408</a> | HX79 | X508 | X408 | 2,5 | 1,22 | E12A1 E12A2 |                                                                             |

Bestellbeispiel // Order example: E12.1074.00 Z X808 (X808 = Schneidstoff // Grade)