

# Axialstechen an Zapfen

Geeignet ab Bohrungsdurchmesser 6,2 mm.

# Face Grooving on Pivots

For use in bores as of minimum bore diameter 6,2 mm.

Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,02 mm/U	(Seite/Page 442)

Passende Klemmhalter auf Seite // Suitable toolholders on page

42, 45, 50, 56, 59, 64, 65, 68, 69,  
71, 74, 75, 77, 78, 79, 80, 81



SP  
HM  
R

Legende  
Legend 155

Scan  
QR-Code

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[www.simtek.info/cp/760](http://www.simtek.info/cp/760)

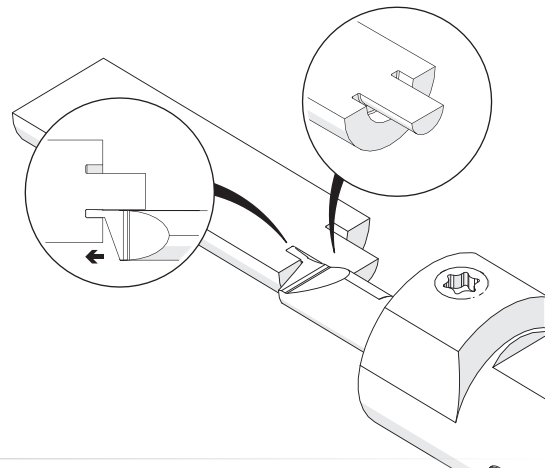
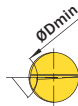
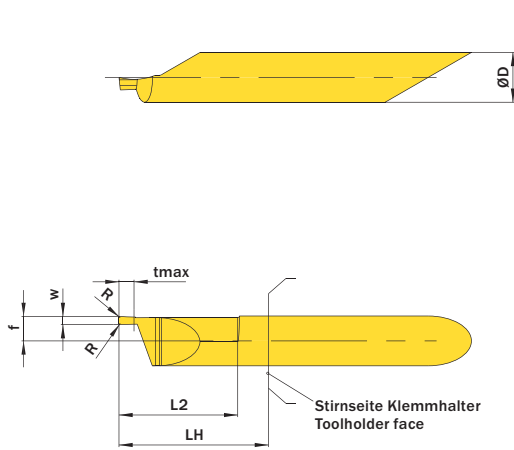
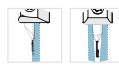


Abbildung zeigt / Drawing shows: A06.0100.15.02 AG R



Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 36  
Additional information about through coolant supply on page 36

ØD	w <sup>+0,05</sup>	L2	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode <a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a>	Empfohlene Schneidstoffe Tagesaktuelle Verfügbarkeit und Preise finden Sie auf <a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a>  Recommended cutting grades You can find current availability and prices on <a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a>	ØDmin (Min. Bohrung) ØDmin (min. bore)	f	LH	R	tmax	Connectcode <a href="http://www.simtek.com/code">www.simtek.com/code</a>		
												P	K	M
6,0	0,787	15,2	+	A06.0078.15.02.05 AG R/L	R AYVG L AYVJ	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,05	1,8	R	A06.L	L A06.R
6,0	1,0	15,2	+	A06.0100.15.02 AG R/L	R ABQA L AETM	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	2,0	R	A06.L	L A06.R
6,0	1,0	15,2	+	A06.0100.15.02.05 AG R/L	R AYVE L AYVF	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,05	2,0	R	A06.L	L A06.R
6,0	1,168	15,2	+	A06.0117.15.02 AG R/L	R AAUY L AGYT	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	2,34	R	A06.L	L A06.R
6,0	1,5	15,2	+	A06.0150.15.02 AG R/L	R AN6W L AMBS	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	3,0	R	A06.L	L A06.R
6,0	1,5	15,2	+	A06.0150.15.02.05 AG R/L	R AYVC L AYVD	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,05	3,0	R	A06.L	L A06.R
6,0	1,575	15,2	+	A06.0157.15.02 AG R/L	R ANGN L ABMM	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	3,15	R	A06.L	L A06.R
6,0	1,981	15,2	+	A06.0198.15.02 AG R/L	R AC8Q L ABEM	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	3,96	R	A06.L	L A06.R
6,0	2,0	15,2	+	A06.0200.15.02 AG R/L	R AA2D L AK6M	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	4,0	R	A06.L	L A06.R
6,0	2,388	15,2	+	A06.0239.15.02 AG R/L	R AH42 L AJSW	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	5,0	R	A06.L	L A06.R
6,0	2,5	15,2	+	A06.0250.15.02 AG R/L	R AG4W L APF4	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	5,0	R	A06.L	L A06.R
6,0	3,0	15,2	+	A06.0300.15.02 AG R/L	R ABGJ L AJNY	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	6,0	R	A06.L	L A06.R
6,0	3,175	15,2	+	A06.0318.15.02 AG R/L	R ABXE L AN9H	X800 X400 X600 GX79 X500 X400	6,2	2,95	18,0	0,15	6,0	R	A06.L	L A06.R

Bestellbeispiel // Order example: A06.0150.15.02 AG R X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)