

Einstecken und Profildrehen

CNC-Konturdrehen.

Grooving and profiling

CNC profiling.

Schnittwerte (Start) // Cutting parameters (start)

f (außen//ext.)	f (innen//int.)	Vc
0,04 mm/U	0,03 mm/U	Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page

335, 336, 337, 338, 339, 340

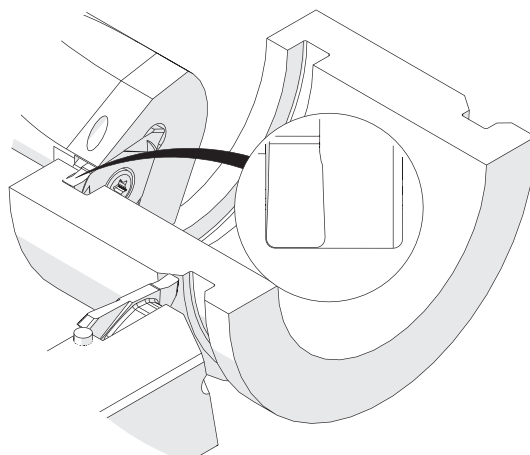
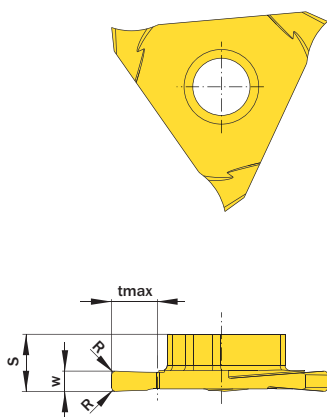
Legende
Legend 365Oder besuchen Sie // Or Visit
www.simtek.info/cp/309

Abbildung zeigt / Drawing shows: TE3.0200.04 NR

w ±0,02 mm	R mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Tagesaktuelle Verfügbarkeit und Preise finden Sie auf www.simtek.com/webcode Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode						S mm	tmax mm	Connectcode www.simtek.com/code	
				P	K	M	N	S	H				
▼ w = 1,0 mm													
1,0	0,05	TE3.0100.005 N R/L	R A1T4 L A41Z	X808	X408	X608	HX79	X508	X408	5,45	2,5	R TE3.R.5.3	L TE3.L.5.3
1,0	0,2	TE3.0100.02 N R/L	R AUKW L AUKX	X808	X408	X608	HX79	X508	X408	5,45	2,5	R TE3.R.5.3	L TE3.L.5.3
▼ w = 1,5 mm													
1,5	0,2	TE3.0150.02 N R/L	R AGUC L AJC0	X800	X400	X600	GX79	X500	X400	5,6	5,0	R TE3.R.5.3	L TE3.L.5.3
▼ w = 2,0 mm													
2,0	0,2	TE3.0200.02 N R/L	R AAFU L AMG1	X800	X400	X600	GX79	X500	X400	5,6	5,0	R TE3.R.5.3	L TE3.L.5.3
2,0	0,4	TE3.0200.04 N R/L	R AQMV L AQMW	X800	X400	X600	GX79	X500	X400	5,6	5,0	R TE3.R.5.3	L TE3.L.5.3
▼ w = 2,388 mm													
2,388	0,2	TE3.0238.02 N R	A55T	X800	X400	X600	GX79	X500	X400	5,6	5,0	TE3.R.5.3	Inch
▼ w = 2,5 mm													
2,5	0,2	TE3.0250.02 N R/L	R AQHV L AQHW	X800	X400	X600	GX79	X500	X400	5,55	5,0	R TE3.R.5.3	L TE3.L.5.3
2,5	0,4	TE3.0250.04 N R/L	R AG8Y L AGBH	X800	X400	X600	GX79	X500	X400	5,6	5,0	R TE3.R.5.3	L TE3.L.5.3
▼ w = 3,0 mm													
3,0	0,2	TE3.0300.02 N R/L	R AEY1 L AJYY	X800	X400	X600	GX79	X500	X400	5,55	5,0	R TE3.R.5.3	L TE3.L.5.3
3,0	0,4	TE3.0300.04 N R/L	R AQHY L AQHX	X800	X400	X600	GX79	X500	X400	5,6	5,0	R TE3.R.5.3	L TE3.L.5.3
3,0	0,6	TE3.0300.06 N R/L	R AT61 L AT60	X800	X400	X600	GX79	X500	X400	5,6	5,0	R TE3.R.5.3	L TE3.L.5.3
3,0	0,8	TE3.0300.08 N R/L	R AT7T L AT7S	X800	X400	X600	GX79	X500	X400	5,6	5,0	R TE3.R.5.3	L TE3.L.5.3
▼ w = 3,175 mm													
3,175	0,2	TE3.0318.02 N R	A55V	X800	X400	X600	GX79	X500	X400	5,6	5,0	TE3.R.5.3	Inch
▼ w = 4,0 mm													
4,0	0,2	TE3.0400.02 N R/L	R ABXC L AB96	X800	X400	X600	GX79	X500	X400	5,6	5,0	R TE3.R.5.3	L TE3.L.5.3
4,0	0,4	TE3.0400.04 N R/L	R ASE2 L ASE1	X800	X400	X600	GX79	X500	X400	5,6	5,0	R TE3.R.5.3	L TE3.L.5.3
▼ w = 4,75 mm													
4,75	0,2	TE3.0475.02 N R	A55X	X800	X400	X600	GX79	X500	X400	5,6	5,0	TE3.R.5.3	Inch
▼ w = 5,0 mm													
5,0	0,4	TE3.0500.04 N R	A7NN	X800	X400	X600	GX79	X500	X400	5,55	5,0	TE3.R.5.3	new

Bestellbeispiel // Order example: TE3.0200.02 N R X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)