

Nutstoßen // Broaching

simcut BA > Trägerwerkzeug // Toolholder



Klemmhalter für konventionelles Nutstoßen

Geeignet für das konventionelle Nutstoßen von Standard- und Sonderprofilen auf geeigneten CNC-Maschinen.

Toolholder for conventional broaching

For conventional broaching of standard and special profiles on capable CNC-machines.

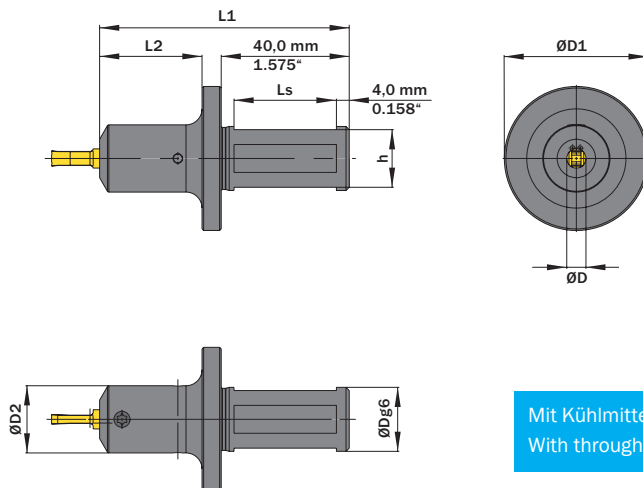
Anzugsmoment (Schraube) // Tightening torque (screw)

7,0 Nm

Vergleichbare Werkzeuge auf Seite // Similar tools on page

698

Bitte Hinweise im Anhang beachten // Please read add. notes

Wichtige Hinweise // Important hints (Seite/Page 763)Legende
Legend**764**Scan
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Mit Kühlmittelzufuhr
With through coolant supply

Abbildung zeigt / Drawing shows: A06.SB20

ØD	ØDg6	Artikelnummer Part number	Webcode www.simtek.com/webcode	Mit Kühlmittelzufuhr With through coolant supply	ØD1	ØD2	h	L1	L2	Ls	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/code	
mm	mm				mm	mm	mm	mm	mm	mm				
▼ ØD = 6,0 mm														
6,0	19,05	A06.SB.0.750	A555	Ja / Yes	45,0	21,0	17,0	78,0	32,0	32,0	ATKW	T15F	BA06	inch
6,0	25,4	A06.SB.1.000	A3DK	Ja / Yes	50,0	21,0	23,4	78,0	32,0	32,0	ATKW	T15F	BA06	inch
6,0	16,0	A06.SB16	AWY9	Ja / Yes	38,0	21,0	14,0	78,0	32,0	32,0	ATKW	T15F	BA06	
6,0	20,0	A06.SB20	AA00	Ja / Yes	45,0	21,0	18,0	78,0	32,0	32,0	ATKW	T15F	BA06	
6,0	22,0	A06.SB22	BCYC	Ja / Yes	48,0	21,0	20,0	78,0	32,0	32,0	ATKW	T15F	BA06	new
6,0	25,0	A06.SB25	AGC0	Ja / Yes	50,0	21,0	23,0	78,0	32,0	32,0	ATKW	T15F	BA06	
▼ ØD = 7,0 mm														
7,0	15,875	A07.SB.0.625	A6D9	Nein / No	38,0	22,0	13,9	78,0	32,0	32,0	ATKW	T15F	BA07	inch
7,0	19,05	A07.SB.0.750	A4VT	Ja / Yes	45,0	22,0	17,0	78,0	32,0	32,0	ATKW	T15F	BA07	inch
7,0	25,4	A07.SB.1.000	A673	Ja / Yes	50,0	22,0	23,4	78,0	32,0	32,0	ATKW	T15F	BA07	new
7,0	16,0	A07.SB16	AWZA	Nein / No	38,0	22,0	14,0	78,0	32,0	32,0	ATKW	T15F	BA07	inch
7,0	20,0	A07.SB20	AAEE	Ja / Yes	45,0	22,0	18,0	78,0	32,0	32,0	ATKW	T15F	BA07	
7,0	22,0	A07.SB22	A7MB	Ja / Yes	48,0	22,0	20,0	78,0	32,0	32,0	ATKW	T15F	BA07	new
7,0	25,0	A07.SB25	AKVH	Ja / Yes	50,0	22,0	23,0	78,0	32,0	32,0	ATKW	T15F	BA07	
7,0	32,0	A07.SB32	AKJF	Ja / Yes	58,0	22,0	30,0	78,0	32,0	32,0	ATKW	T15F	BA07	
▼ ØD = 10,0 mm														
10,0	25,4	A10.SB.1.000	A5QV	Ja / Yes	50,0	25,0	23,4	86,0	40,0	32,0	ATKW	T15F	BA10	inch
10,0	25,0	A10.SB25	AJ7X	Ja / Yes	50,0	25,0	23,0	86,0	40,0	32,0	ATKW	T15F	BA10	
10,0	32,0	A10.SB32	AD2N	Ja / Yes	58,0	25,0	30,0	86,0	40,0	32,0	ATKW	T15F	BA10	

Bestellbeispiel // Order example: **A06.SB16**

Eine Umschlüsselungsliste von **Webcode zu Schrauben bzw. Spannmuttern** finden Sie auf Seite **766**.
A conversion list from **webcode to screws as well as standard screw nuts** can be found on page **766**.