

## Klemmhalter, Innenbearbeitung, für Star-Maschinen

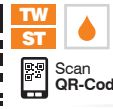
Für die Drehbearbeitung innen. Vier Kühlmittelzufuhrarten  
je nach Bedarf einstellbar.

## Toolholder, Internal Applications, for Star-Machines

For internal turning applications. Four different types of  
through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)

7,0 Nm



Legende  
Legend **155**

Scan  
QR-Code

Oder besuchen Sie // Or Visit  
[www.simtek.info/cp/1291](http://www.simtek.info/cp/1291)

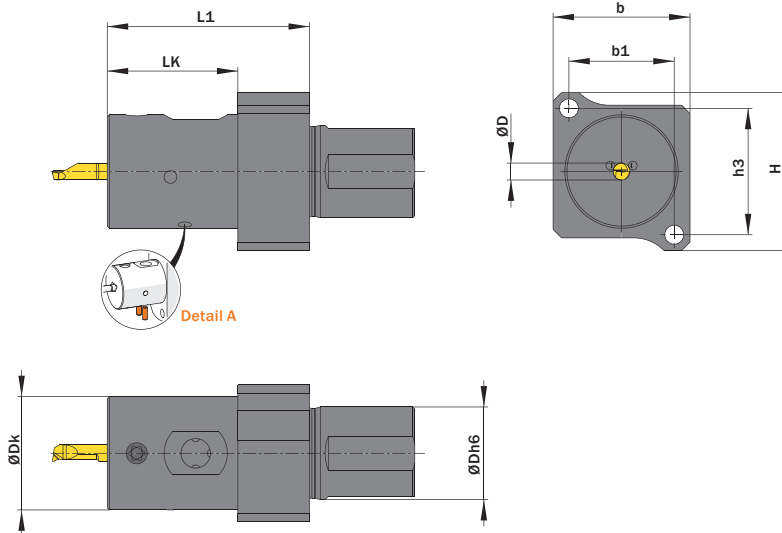
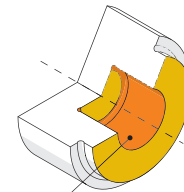


Abbildung zeigt / Drawing shows: A04.ST22.A T

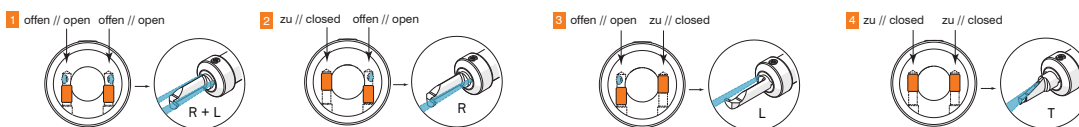


- Hauptsächlich geeignet für diese Flächen  
Mainly designed for these surfaces
- Je nach Schneidplatte ebenfalls möglich  
Also possible depending on insert type

| ØD<br>mm | ØDh6<br>mm | Artikelnummer<br>Part number | Webcode<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> | b<br>mm | b1<br>mm | ØDk<br>mm | H<br>mm | h3<br>mm | L1<br>mm | LK<br>mm | Schraube<br>Screw | Schraubenschlüssel<br>Screw driver | Connectcode<br><a href="http://www.simtek.com/code">www.simtek.com/code</a> |
|----------|------------|------------------------------|-------------------------------------------------------------------------------|---------|----------|-----------|---------|----------|----------|----------|-------------------|------------------------------------|-----------------------------------------------------------------------------|
| 4,0      | 22,0       | <b>A04.ST22.A T</b>          | A2Q4                                                                          | 32,5    | 25,0     | 26,9      | 37,5    | 30,0     | 48,0     | 31,0     | ATKW              | T15F                               | A04.L   A04.R<br>A04.C.L   A04.C.R   A04.T                                  |
| 5,0      | 22,0       | <b>A05.ST22.A T</b>          | A2Q6                                                                          | 32,5    | 25,0     | 26,9      | 37,5    | 30,0     | 48,0     | 31,0     | ATKW              | T15F                               | A05.L   A05.R   A05.T                                                       |
| 6,0      | 22,0       | <b>A06.ST22.A T</b>          | A2Q8                                                                          | 32,5    | 25,0     | 26,9      | 37,5    | 30,0     | 48,0     | 31,0     | ATKW              | T15F                               | A06.L   A06.R   A06.T                                                       |
| 7,0      | 22,0       | <b>A07.ST22.A T</b>          | A2SA                                                                          | 32,5    | 25,0     | 26,9      | 37,5    | 30,0     | 48,0     | 31,0     | ATKW              | T15F                               | A07.L   A07.R   A07.T                                                       |
| 8,0      | 22,0       | <b>A08.ST22.A T</b>          | A2SC                                                                          | 32,5    | 25,0     | 26,9      | 37,5    | 30,0     | 48,0     | 31,0     | ATKW              | T15F                               | A08.L   A08.T                                                               |

Bestellbeispiel // Order example: **A06.ST22.A T**

**Detail A** | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply



Eine Umschlüsselungsliste von Webcode zu Schrauben bzw. Spannmuttern finden Sie auf Seite 766.  
A conversion list from webcode to screws as well as standard screw nuts can be found on page 766.