

Einstecken und Profildrehen

Geeignet ab Bohrungsdurchmesser 18,0 mm.

Grooving and Profiling

For use in bores as of minimum bore diameter 18,0 mm.

Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,02 mm/U	Seite/Page 442

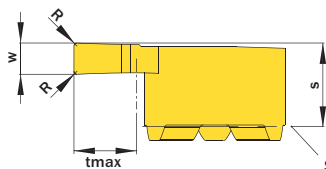
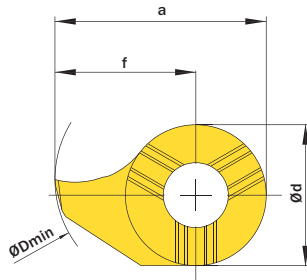
Passende Klemmhalter auf Seite // Suitable toolholders on page
177, 181



Legende
Legend 238

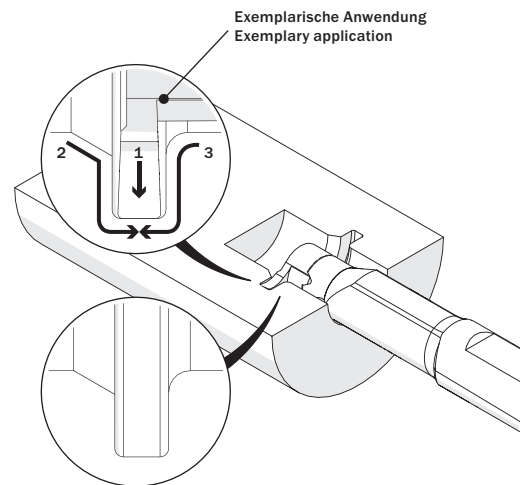


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Stirnseite Klemmhalter
Toolholder face

Abbildung zeigt / Drawing shows: D14.0200.02 N R



w ^{+0,03}	R	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode	a	Ød	ØDmin (Min. Bohrung) ØDmin (min. bore)	f	tmax	S	Connectcode www.simtek.com/code
mm	mm			P K M N S H O	mm	mm	mm	mm	mm	mm	
▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 18,0 mm											
2,0	0,2	D18.0200.02.18 NR/L	R AVSQ L AVSS	X800 X400 GX79 X500 X400	17,5	11,0	18,0	12,0	6,0	5,6	D18
▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 20,0 mm											
1,5	0,2	D18.0150.02.20 NR/L	R AAX4 L ANØH	X800 X400 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18
2,0	0,2	D18.0200.02.20 NR/L	R ACXQ L AAWK	X800 X400 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18
2,5	0,2	D18.0250.02.20 NR/L	R AVVX L AVVY	X800 X400 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18
3,0	0,2	D18.0300.02.20 NR/L	R AVV6 L AVV7	X800 X400 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18
3,175	0,2	D18.0318.02.20 NR/L	R AVV8 L AVV9	X800 X400 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18
4,0	0,2	D18.0400.02.20 NR/L	R AVWA L AVWB	X800 X400 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18
▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 22,0 mm											
1,5	0,2	D18.0150.02.22 NR/L	R A1BK L A1BJ	X800 X400 GX79 X500 X400	21,5	11,0	22,0	16,0	10,0	5,6	D18
2,0	0,2	D18.0200.02.22 NR/L	R A1BN L A1BM	X800 X400 GX79 X500 X400	21,5	11,0	22,0	16,0	10,0	5,6	D18

Bestellbeispiel // Order example: D18.0300.02.20 NR X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)