Einstechen und Profildrehen

Geeignet ab Bohrungsdurchmesser 18,0 mm.

Grooving and Profiling

For use in bores as of minimum bore diameter 18,0 mm.

Schnittwerte (Start) // Cutting parameters (start)	
f **0,02 mm/U**	Vc **Seite/Page 442**

Passende Klemmhalter auf Seite // Suitable toolholders on page
177, 181

SP HM R Legende Legend **238**

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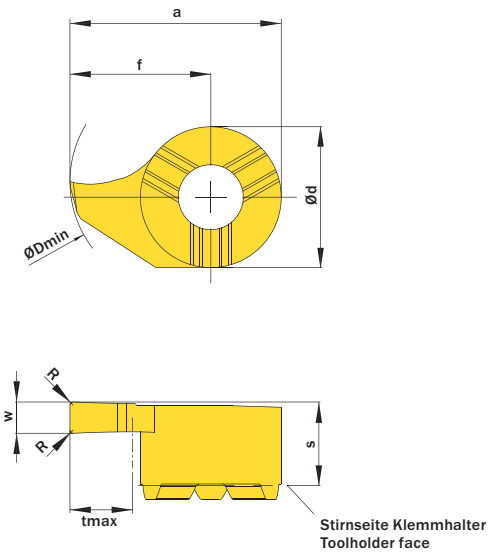

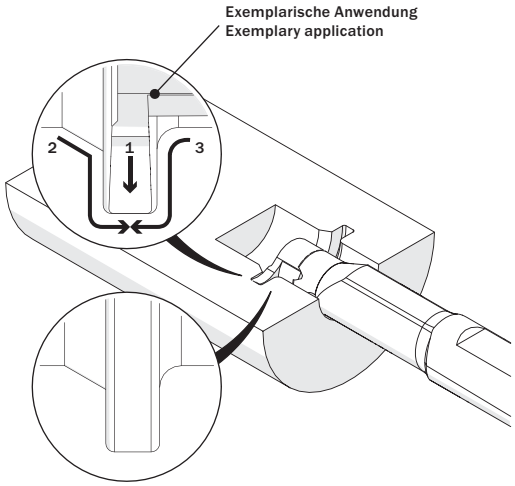

Abbildung zeigt / Drawing shows: D14.0200.02 N R

w +0,03 mm	R mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe / Recommended cutting grades (P K M N S H O)	a mm	Ød mm	ØDmin (Min. Bohrung) ØDmin (min. bore) mm	f mm	tmax mm	S mm	Connectcode www.simtek.com/ccode
▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 18,0 mm											
2,0	0,2	**D18.0200.02.18 NR/L**	R AVSQ L AVSS	X800 X400/X600 GX79 X500 X400	17,5	11,0	18,0	12,0	6,0	5,6	D18
▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 20,0 mm											
1,5	0,2	**D18.0150.02.20 NR/L**	R AAX4 L AN0H	X800 X400/X600 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18
2,0	0,2	**D18.0200.02.20 NR/L**	R ACXQ L AAWK	X800 X400/X600 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18
2,5	0,2	**D18.0250.02.20 NR/L**	R AVVX L AVVY	X800 X400/X600 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18
3,0	0,2	**D18.0300.02.20 NR/L**	R AVV6 L AVV7	X800 X400/X600 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18
3,175	0,2	**D18.0318.02.20 NR/L**	R AVV8 L AVV9	X800 X400/X600 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18 inch
4,0	0,2	**D18.0400.02.20 NR/L**	R AVWA L AVWB	X800 X400/X600 GX79 X500 X400	19,5	11,0	20,0	14,0	8,0	5,6	D18
▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 22,0 mm											
1,5	0,2	**D18.0150.02.22 NR/L**	R A1BK L A1BJ	X800 X400/X600 GX79 X500 X400	21,5	11,0	22,0	16,0	10,0	5,6	D18
2,0	0,2	**D18.0200.02.22 NR/L**	R A1BN L A1BM	X800 X400/X600 GX79 X500 X400	21,5	11,0	22,0	16,0	10,0	5,6	D18

Bestellbeispiel // Order example: **D18.0300.02.20 NR X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)