

Einstecken und Profildrehen

Geeignet ab Bohrungsdurchmesser 18,0 mm.

Grooving and Profiling

For use in bores as of minimum bore diameter 18,0 mm.

| Schnittwerte (Start) // Cutting parameters (start) | |
|--|----------------|
| f | Vc |
| 0,02 mm/U | Seite/Page 442 |

Passende Klemmhalter auf Seite // Suitable toolholders on page 177, 181

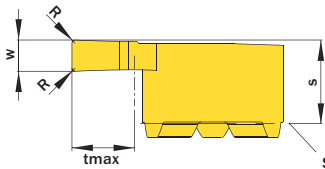
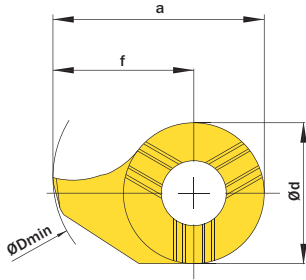
SP

HM

R

Legende
Legend **238**

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www.simtek.info/cp/1472



Stirnseite Klemmhalter
Toolholder face

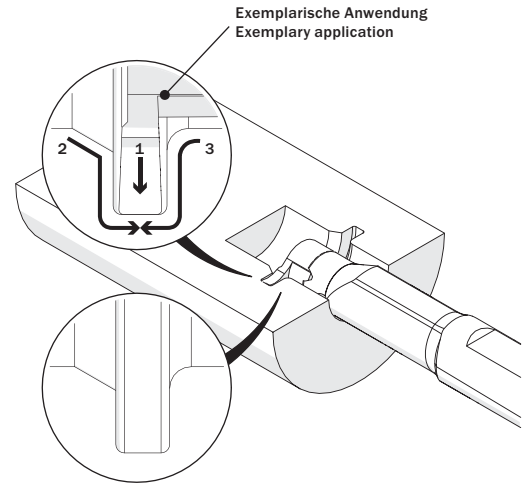


Abbildung zeigt / Drawing shows: D14.0200.02 N R

| w ^{+0,03} | R | Artikelnummer Part number | Webcode www.simtek.com/webcode | Empfohlene Schneidstoffe Recommended cutting grades | a | Ød | ØDmin (Min. Bohrung) ØDmin (min. bore) | f | tmax | S | Connectcode www.simtek.com/code |
|--|-----|------------------------------|-----------------------------------|---|------|------|---|------|------|-----|------------------------------------|
| mm | mm | | | P K M N S H O | mm | mm | mm | mm | mm | mm | |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 18,0 mm | | | | | | | | | | | |
| 2,0 | 0,2 | D18.0200.02.18 NR/L | R AVSQ L AVSS | X800 X400 X600 GX79 X500 X400 | 17,5 | 11,0 | 18,0 | 12,0 | 6,0 | 5,6 | D18 |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 20,0 mm | | | | | | | | | | | |
| 1,5 | 0,2 | D18.0150.02.20 NR/L | R AAX4 L ANØH | X800 X400 X600 GX79 X500 X400 | 19,5 | 11,0 | 20,0 | 14,0 | 8,0 | 5,6 | D18 |
| 2,0 | 0,2 | D18.0200.02.20 NR/L | R ACXQ L AAWK | X800 X400 X600 GX79 X500 X400 | 19,5 | 11,0 | 20,0 | 14,0 | 8,0 | 5,6 | D18 |
| 2,5 | 0,2 | D18.0250.02.20 NR/L | R AVVX L AVVY | X800 X400 X600 GX79 X500 X400 | 19,5 | 11,0 | 20,0 | 14,0 | 8,0 | 5,6 | D18 |
| 3,0 | 0,2 | D18.0300.02.20 NR/L | R AVV6 L AVV7 | X800 X400 X600 GX79 X500 X400 | 19,5 | 11,0 | 20,0 | 14,0 | 8,0 | 5,6 | D18 |
| 3,175 | 0,2 | D18.0318.02.20 NR/L | R AVV8 L AVV9 | X800 X400 X600 GX79 X500 X400 | 19,5 | 11,0 | 20,0 | 14,0 | 8,0 | 5,6 | D18 |
| 4,0 | 0,2 | D18.0400.02.20 NR/L | R AVWA L AVWB | X800 X400 X600 GX79 X500 X400 | 19,5 | 11,0 | 20,0 | 14,0 | 8,0 | 5,6 | D18 |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 22,0 mm | | | | | | | | | | | |
| 1,5 | 0,2 | D18.0150.02.22 NR/L | R A1BK L A1BJ | X800 X400 X600 GX79 X500 X400 | 21,5 | 11,0 | 22,0 | 16,0 | 10,0 | 5,6 | D18 |
| 2,0 | 0,2 | D18.0200.02.22 NR/L | R A1BN L A1BM | X800 X400 X600 GX79 X500 X400 | 21,5 | 11,0 | 22,0 | 16,0 | 10,0 | 5,6 | D18 |

Bestellbeispiel // Order example: **D18.0300.02.20 NR X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)

simturn AX
simturn DX
simturn PX
simturn H2
simturn K2
simturn GX
simturn E3
simturn E12
simturn FX
simturn Decolletage
simturn OA
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